

### NEAT CHLORINE FREE GRINDING OIL

### IPOL ENHANCO SUPERGRIND 600

#### Description :

Enhanco Supergrind 600 is a chlorine free low viscous oil specifically suitable for carbide and other general purpose grinding operation. The combination of low viscosity and optimum lubrication ensures a smooth grinding operation.

#### Applications :

- Besides grinding of Ferrous and carbide tools this product can also be recommended for tapping, cutting and barturning of Ferrous material.

#### Benefits :

- Excellent lubrication
- Good detergency
- Environment friendly - Chlorine free technology
- Non misting

#### Typical Data :

Properties	Units [Methods]	Value
Appearance (concentrate)	Visual	Clear to slight hazy amber liquid
Odour	-	typical
Kinematic viscosity	D - 445 [cSt, 40°C]	6.5
Density	D - 1298 [g/cm <sup>3</sup> , 30°C]	0.81
Flash point (COC.)	D - 92 [°C]	135
Pour point	[°C]	<-9
Saponification value	mg-KOH/g	8

The data above are not intended for specification purposes.